

Liftchain® Air Hoist LC2A 1 to 25 Ton





Liftchain® Series Air Chain Hoists

Reliable, Safe, Versatile

Since 1924, Ingersoll Rand® has built extremely durable and reliable winches and hoists. Ingersoll Rand® Liftchain Hoists are the most versatile heavy-lifting hoists in the Ingersoll Rand® hoist line. They incorporate all the best features learned from decades of experience into a compact, modular frame. Available in a list of options, Ingersoll Rand® hoists are the gold standard. Whether working in the mines, food industries, with chemicals or at shipyards, our Liftchain hoists are trusted around the world for many industrial applications. You can count on Ingersoll Rand® Liftchain hoists to get the job done.

Reliable

- · All steel construction for better durability
- Designed specifically for harsh environments, including resistance to dust and humidity and 100% duty cycle operation
- Grade 80 calibrated load chain resists corrosion
- · High-starting torque gear-type air motor offers precise spotting capability
- · Variable speed control through pilot pendent or pull chain control

Safe

- Spark resistant design ideal for potentially explosive atmosphere; classified as an equipment category 3 per ATEX Directive 2014/34/EU for zone 2 of Directive 1999/92/EC (optional zone 1 package available)
- Reduced maintenance, self-adjusting automatic disc brake fully enclosed for better protection
- CE-certified models include overload protection, emergency stop and built-in main air shut-off valve

Versatile

- Numerous application-specific options available, including chain containers (fabric or metallic) and rigid mounting trolleys (plain, geared or motorized)
- Low maintenance, self-adjusting automatic disc brake fully enclosed for better protection
- Upper and lower limit switch allows hoist to be used in a horizontal position

















Tunneling



Power Plan

Reliable, Safe, Versatile.



If there was a need for lifting, pulling or positioning, chances are an Ingersoll Rand Liftchain® Hoist was there to do the job. Liftchain® hoists provide the right lifting package for your application. Available in both hook mount and trolley mount models, the LC2A Series is fully customized for a system perfectly matched to your load and lift requirements in any industrial application. Liftchain hoists stand up to high duty cycles in harsh environments, while providing precision spotting control. CE-certified models are ATEX zone 2 rating (zone 1 optional) to ensure safety. All Liftchain hoists are built to resist dust, humidity and corrosive gases for reliable operation.

Shipyard



- · Private and military builds and reapair
- · Moving & positioning large blades engines, etc.
- Salvage and recovery

Mining and Tunneling



- Underground copper, gold, phosphorous mines & tunneling
- Loading large parts on mining vehicles
- Maneuvering large machines

Power Plants



- Floating Production Storage & Offloading Vessels (FPSO)
- Maneuvering large machines & turbines in power plant
- General Maintenance

Manufacturing



- · Various Manufacturing parts under constant lift & lower
- · Various big applications handling chemicals
- · Aerospace build and repair
- Food production & processing

3



Gear Motor

Features:

- Reliable technology with a small amount of parts
- High efficiency at a range of speeds
- Needs very little air lubrication
- Few moving parts, virtually maintenance free



Pendent

Features:

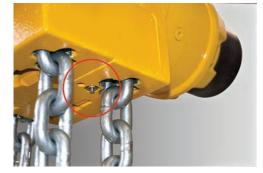
- Ergonomic design and Strong cast aluminum construction (cast iron optional)
- · Fully variable speed control.
- Up to 20 meters of control length (more with additional accessories)
- Coated for long term use in harsh environment.
- Available in 2 or 4 directional buttons
- Optional Emergency Stop button (standard on CE models)



Limit Switch

Features:

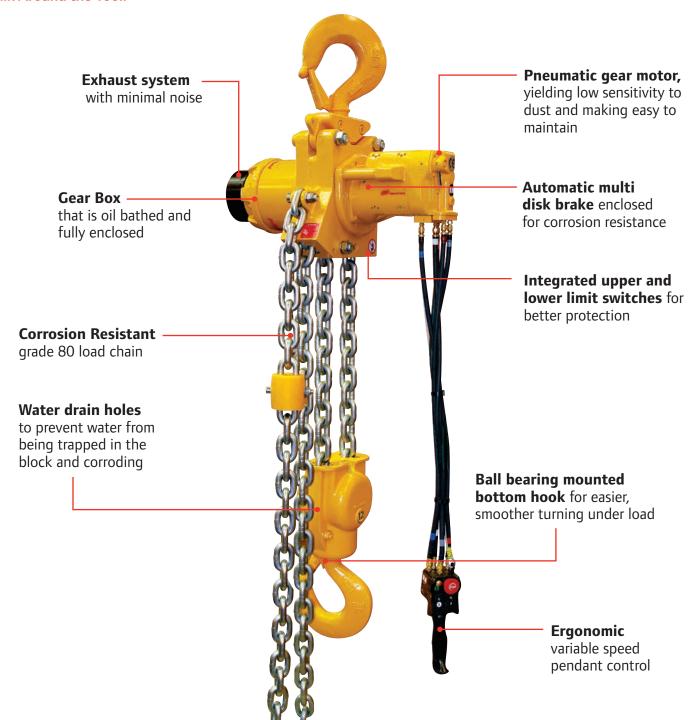
- Stops the hoist when reaching top or bottom stroke limit
- Integrated on the hoist body.
- Low exposure to external shocks
- Prevents excessive stress on load bearing components, extending lifetime.



Liftchain® Series Air Chain Hoists

The Liftchain® LC2A Series is the result of a long experience in heavy load lifting applications in the most difficult and extreme environments around the world. Setting new standards for safety and reliability, the LC2A Series is intended for tough industrial applications on shipyards, petrochemical, refineries, foundries, steels mills, mining, tunneling, etc.

Walk Around the Tool:



4 5



Hook Mounted Liftchain® Hoists

These standard hook-mount models can be customized with many options for effective adaptation to your application – type of control, chain bucket, suspension.

Features:

- We have a swivel top hook for enhanced maneuverability
- Ideal for maintenance purposes due to easy transport More common when hoist is going to be used in multiple locations or on multiple levels (floors)
- Compact design making the hoist ideal for transport



Top Hook



Large opening with safety latch and ability to swivel

Chain Containers



Variety of chain container options to help with capturing the load change to prevent hoist interference

Pull Cord



Ideal for shipyard application

| LC2A Standa | rd Series | (1 Ton to | 25 Tor | Range Scope |) | | | | | | | | |
|-------------|--------------------------|---------------------------|-----------------------|---|---|---|----------------------------------|----------------------------|---|--|-----------------------|---|---|
| Model | Rated capacity (T) | Falls of load chain | Motor size (HP) | Lifting speed at rated load (m/min) | Lowering speed at rated load (m/min) | Lowering speed at rated load (m/min) | Air cons. at rated load (m3/min) | Air inlet size (BSP) | Sound pressure ⁽¹⁾ (dbA) | Hoist weight ⁽²⁾ (kg) | Chain size (mm) | Chain weight/ 1m extra lift (kg) | FEM / ISO Mechanical classifcation ⁽³⁾ |
| LC2A010SI | 1 | 1 | 3.5 | 7.0 | 11.0 | 8.5 | 4 | 3/4'' | 78 | 38 | 8x24 | 1.4 | 1 Am / M4 |
| LC2A015SI | 1.5 | 1 | 3.5 | 6.2 | 11.0 | 8.5 | 4 | 3/4'' | 78 | 38 | 8x24 | 1.4 | 1 Bm / M3 |
| LC2A020DI | 2 | 2 | 3.5 | 3.3 | 05.5 | 4.0 | 4 | 3/4'' | 78 | 48 | 8x24 | 2.8 | 1 Am / M4 |
| LC2A030DI | 3 | 2 | 3.5 | 3.0 | 5.5 | 4 | 4 | 3/4'' | 78 | 48 | 8x24 | 2.8 | 1 Bm / M3 |
| LC2A030SI | 3 | 1 | 3.5 | 4.0 | 6.4 | 5.0 | 4 | 3/4'' | 76 | 84 | 13x36 | 3.8 | 1 Am / M4 |
| LC2A040SI | 4 | 1 | 6 | 3.9 | 7.0 | 4.5 | 5.2 | 1'' | 76 | 90 | 13x36 | 3.8 | 1 Bm / M3 |
| LC2A060QI | 6 | 4 | 3.5 | 1.5 | 2.5 | 2.0 | 4 | 3/4'' | 78 | 74 | 8x24 | 5.6 | 1 Bm / M3 |
| LC2A060DI | 6 | 2 | 3.5 | 1.9 | 3.2 | 2.5 | 4 | 3/4'' | 79 | 108 | 13x36 | 7.6 | 1 Am / M4 |
| LC2A060SI | 6 | 1 | 6 | 2.2 | 3.6 | 2.7 | 5.2 | 1'' | 79 | 125 | 16x45 | 5.7 | 1 Bm / M3 |
| LC2A080DI | 8 | 2 | 6 | 1.8 | 3.5 | 2.2 | 4.4 | 1'' | 76 | 118 | 13x36 | 7.6 | 1 Bm / M3 |
| LC2A120DI | 12 | 2 | 6 | 1.1 | 1.8 | 1.3 | 5 | 1'' | 79 | 170 | 16x45 | 11.4 | 1 Bm / M3 |
| LC2A180TI | 18 | 3 | 6 | 0.7 | 1.2 | 0.9 | 5 | 1'' | 79 | 277 | 16x45 | 17 | 1 Bm / M3 |
| LC2A250QI | 25 | 4 | 6 | 0.5 | 0.9 | 0.6 | 5 | 1'' | 79 | 324 | 16x45 | 22.8 | 1 Bm / M3 |

- (1) Sound pressure levels are measured per European Standard EN 14492-2
- (2) Weight with standard height of lift (3 m) and standard length of control (2 m).
- (3) FEM/ISO Mechanical classification for LC2A010S & LC2A020D is only 1 Bm/M3 when selecting Stainless Steel chain option.

Trolley Mounted Liftchain® Hoists

These standard trolley-mount models can be customized with many options for effective adaptation to your application (type of control, chain bucket, suspension

Features:

- All steel construction with sealed bearings
- 5:1 safety factor
- Operates on a flat or tapered beam profiles
- Modular concept
- 3 drive options : plain, geared or motorized
- Adjustable to various beam width
- "W" Wide Beam option (up to 3T models)
- "T1" Spark resistant option





Plain (PUSH) Drive: Simple and economic these trolleys are operated manually. Ideal for infrequent operation and light loads.



Geared Drive: For occasional use with assistance where short traveling is needed. Offers more accurate load spotting.



Motorized Drive: Safe, comfortable, and efficient all-purpose solution. Increase load

handling efficiency with variable speed with the use of a pendant.

| LC2A Standard Series - Trolley Mount (1 Ton to 25 Ton Range Scope) | | | | | | | | | | | | | |
|--|--------------------------|--|--|--|-----------------------------|--|-----|---|------|--|-----|--|---|
| Model number | Rated capacity (T) | Trolley flanage adjustment (mm) | Trolley flange adjustment with Wide Beam option (mm) | Minimum inside curve radius (mm) | Minimum headroom (mm) | Weight * with Plain Trolley (Kg) | | Weight * with Geared Trolley (Kg) | | Weight * with Motorized Trolley (Kg) | | Motorized Trolley speed at rated load (m/min) | Trolley air cons. at rated load (m3/min) |
| | | | | | | Option Code Opt | | Option | Code | Option Code | | | |
| LC2A010SI | 1 | 83 - 152 | 152 - 305 | 1067 | 450 | PU 90 | | GU | 98 | HU | 95 | 15 | 1 |
| LC2A015SI | 1.5 | 83 - 152 | 152 - 305 | 1067 | 450 | PU 90 | | GU | 98 | HU | 95 | 15 | 1 |
| LC2A020DI | 2 | 83 - 152 | 152 - 305 | 1067 | 540 | PU 99 | | GU | 107 | HU | 104 | 15 | 1 |
| LC2A030DI | 3 | 83 - 152 | 152 - 305 | 1067 | 540 | PU | 99 | GU | 107 | HU | 104 | 15 | 1 |
| LC2A030SI | 3 | 83 - 152 | 152 - 305 | 1067 | 525 | PU | 125 | GU | 133 | HU | 130 | 15 | 1 |
| LC2A040SI | 4 | 108 - 184 | not applicable | 1524 | 560 | PU | 183 | GU | 191 | HU | 188 | 12 | 1 |
| LC2A060QI | 6 | 108 - 184 | not applicable | 1524 | 628 | PU | 101 | GU | 109 | HU | 106 | 12 | 1 |
| LC2A060DI | 6 | 108 - 184 | not applicable | 1524 | 743 | PU | 211 | GU | 219 | HU | 216 | 12 | 1 |
| LC2A060SI | 6 | 100 - 310 | not applicable | 3000 | 730 | PU | 250 | GU | 257 | VE or VN | 267 | 15 | 1.3 |
| LC2A080DI | 8 | 100 - 310 | not applicable | 3000 | 815 | PU | 243 | GU | 250 | VE or VN | 260 | 12 | 1.3 |
| LC2A120DI | 12 | 130 - 310 | not applicable | 3000 | 995 | PE or PN | 335 | GE or GN | 343 | VE or VN | 352 | 12 | 1.5 |
| LC2A180TI | 18 | 140 - 310 | not applicable | 5000 | 1195 | PE or PN | 352 | N/A | N/A | VE or VN | 652 | 15 | 1.9 |
| LC2A250QI | 25 | 140 - 310 | not applicable | 5000 | 1240 | PE or PN | 700 | N/A | N/A | VE or VN | 700 | 15 | 1.9 |
| | | | | | | | | | | | | | |

- (1) Sound pressure levels are measured per European Standard EN 14492-2
- (2) Weight with standard height of lift (3 m) and standard length of control (2 m).
- (3) FEM/ISO Mechanical classification for LC2A010S & LC2A020D is only 1 Bm/M3 when selecting Stainless Steel chain option.



Miner Series Liftchain® Hoists

The Mining models are designed for the heavy duty conditions found in the underground mining and tunneling industries. Their construction is based on the standard LC2A models.

Features:

- Suitable to operate at 4 bar
- D Top hook mounted on chain links for increased flexibility. 1 extra bottom hook (optional) for alternate pulling operation.
- Top and bottom limit switches through resistant buffer stops which comes against the hoist central part.
- Cast iron pendent control

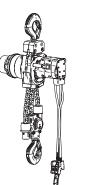


1 Simple Hook



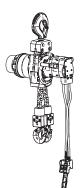
LC2A015SM LC2A040SM LC2A060SM

1 Hook Block



LC2A030DM LC2A080DM LC2A0120DM

2 Simple Hooks



LC2A015SSM LC2A040SSM LC2A060SSM

1 Simple Hook 1 Hook Block



LC2A030DSM LC2A080DSM LC2A0120DSM

| LC2A Mining Series (1 Ton to 25 Ton Range Scope) | | | | | | | | | | | | | | |
|--|----------------------------|--------------------------------|-----------------|--------------------------|--|-----------------------------|---|--|-----------------------------|---|-------------------------|--|-----------------------|--|
| Model | Number of load hooks | Rated Capavity on each hook | | Min. Headroom (mm) | Pulling speed at rated load (m/min) | Speed no load (m/min) | Air cons at rated load (m3/ min) | Pulling speed at rated load (m/min) | Speed no load (m/min) | Air cons. at rated load (m3/min) | Sound level (dBa) | Hoist weight ⁽²⁾ (kg) | Chain size (mm) | Chain weight/1m extra lift (kg) |
| LC2A015SM | 1 | 1.5 Simple Hook | | 608 | 3.2 | 9 | 2.2 | 6.2 | 11 | 4 | 79 | 41 | 8x24 | 1.4 |
| LC2A015SSM | 2 | 1.5 | Simple Hook | 608 | 3.2 | 9 | 2.2 | 6.2 | 11 | 4 | 79 | 42 | 8x24 | 1.4 |
| LC2AU 1535IVI | | 1.5 | | 608 | | | | | | | | | | |
| LC2A030DM | 1 | 3 | Double Hook | 675 | 1.5 | 4.5 | 2.2 | 3 | 5.5 | 4 | 79 | 48 | 8x24 | 2.8 |
| LC2A030DSM | 2 | 1.5 | 1.5 Simple Hook | 608 | 3.2 | 9 | 2.2 | 6.2 | 11 | 4 | 79 | 50 | 8x24 | 2.8 |
| | | 3 | Double Hook | 675 | 1.5 | 4.5 | | 3 | 5.5 | | | | | |
| LC2A040SM | 1 | 4 | Simple Hook | 757 | 1.7 | 4 | 3 | 3.9 | 7 | 4.5 | 76 | 90 | 13x36 | 3.8 |
| LC2A040SSM | 2 | 4 | Simple Hook | 757 | 1.7 | 4 | 3 | 3.9 | 7 | 4.5 | 76 | 92 | 13x36 | 3.8 |
| LC2A04033IVI | | | | 757 | | | | | | | | | | |
| LC2A060SM | 1 | 6 | Simple Hook | 952 | 1.4 | 2 | 2.5 | 2.2 | 3.6 | 5.2 | 79 | 125 | 16x45 | 5.7 |
| LC2A060SSM | 2 | 6 | Simple Hook | 952 | 1.4 | 2 | 2.5 | 2.2 | 3.6 | 5.2 79 | 79 | 127 | 16x45 | 5.7 |
| LCZAOOOSSIVI | | | | 952 | | | | | | | /3 | | | |
| LC2A080DM | 1 | 8 | Double Hook | 940 | 0.9 | 2 | 3 | 1.8 | 3.5 | 4.5 | 76 | 118 | 13x36 | 7.6 |
| LC2A080DSM | 2 | 4 | Simple Hook | 757 1.7 | 1.7 | 4 | 3 | 3.9 | 7 | 4.5 | 76 | 120 | 13x36 | 7.6 |
| | | 8 | Double Hook | 940 | 0.9 | 2 | , | 1.8 | 3.5 | | | | | |
| LC2A120DM | 1 | 12 | Double Hook | 1148 | 0.7 | 1 | 2.5 | 1.1 | 1.8 | 5.2 | 79 | 171 | 16x45 | 11.4 |
| LC2A120DSM | 2 | 6 | Simple Hook | 952 | 1.4 | 2 | 2.5 | 2.2 | 3.6 | 5.2 | 79 | 179 | 16x45 | 11.4 |
| | | 12 | Double Hook | 1148 | 0.7 | 1 | 2.5 | 1.1 | 1.8 | | | | | |

⁽¹⁾ Sound pressure levels are measured per European Standard EN 14492-2

How to Buy: LIFTCHAIN® Series Ordering Menu

To order your hoist, specify complete model number code as shown below. For hoists with trolley, specify beam size, type and flange width. Note that 0 (zero) is a number, not a letter in model part numbers. LC2A in CE version are fitted as standard with built-in overload protection and emergency stop button on pendent and built-in main air shut-off valve.

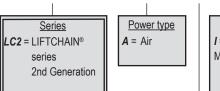
How to order standard equipment

Specify the complete model number as shown. Specify beam size, type and flange width. Note that 0 (zero) is a number, not a letter in model part

P3

Example: LC2A030DIP3VU3M2AJ12-E

LC2



010S

Α

Range type = Industrial M = Minina (mining models available upon request)

Capacity & falls of chain

010S = 1t single fall

015S = 1.5t single fall

020D = 2t double falls

030D = 3t double falls

030S = 3t single fall

040S = 4t single fall

060Q = 6t quadruple fall

060D = 6t double falls

060S = 6t single falls

080D = 8t double falls

180T = 18t triple falls

120D = 12t double falls

250Q = 25t quadruple falls

For Mining models with 2

(Valid up to LC2A120D)

e.g. LC2A030DS

load hooks, add the letter "S"

Control type 1 = Pull Chain 2 = 1 motor pendant 3 = 2 motor pendant

3M = 3 m standardXX = Specify length Control 2 = 2 m standardXX = Specify length in meter

3M

Lift

2

CE package -E = Compliance with the European Machinery Directive

Suspension

HU

A = fixed lug

C = Swivel top hook

*PU = Plain rigid universal trolley (flat or tapered beam) 1T to 8T

PE = Plain rigid trolley (flat beam) 12T to 25T

PN = Plain rigid trolley

(tapered beam) 12T to 25T *GU = Geared rigid universal trolley

(flat or tapered beam) 1T to 8T GE = Geared rigid trolley (flat beam) 12T only

GN = Geared rigid trolley

(tapered beam) 12T only *HU = Vane Motorized Industrial rigid universal Trolley 1T to 6T

*VU = Vane motorized rigid universal trolley (flat or tapered beam) 1T to 8T

*VE = Vane motorized rigid trolley (flat beam) 12T to 25T

*VN = Vane motorized rigid trolley (tapered beam) 12T to 25T

*RU = Gear motorized rigid universal trolley (flat or tapered beam) 6T and 8T

*RE = Gear motorized rigid trolley (flat beam) 12T to 25T

*RN = Gear motorized rigid trolley (tapered beam) 12T to 25T

* Add the letter "L" for low headroom trolley (eg: LVU or LRU)

* Add the letter "R" for rack & pinion configuration (e.g. RER)

* Add the letter "W" for Wide beam flange only available on PU, GU and HU from 1T to 3T (eg: PUW, GUW, HUW)

Options

AJ12 - E

A = Standard chain bucket

B = Large chain bucket

C = Extra large chain bucket

D = XXL chain bucket

J = Air Line Accessories** Specify J1: Filter; J2: Lubricator J3: Regulator

or numerical combination K = Cast iron pendant

M = Material traceability certificate as per EN 10204 3.1 on main load bearing part

P = Marine paint 150µ

QZ = Offshore paint 290µ incl. sandblasting

S = Stainless Steel Chain only available on LC2A010S & LC2A020D

T1 = Spark Resistance*** Package (ATEX Zone 1)

W = Witness test. Specify W1 for ABS, W2 for DNV or W3 for LRS or W4 for Client witness of load test

⁽²⁾ Weight with standard height of lift (3 m) and standard length of control (2 m).

⁽³⁾ FEM/ISO Mechanical classification for LC2A010S & LC2A020D is only 1 Bm/M3 when selecting Stainless Steel chain option.



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